

Heimdal Spare Parts storage

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Outline. Handling the Heimdal Spare Parts storage

Background

Why?

What did we do?

Who does it?

Special measures to boost internal sales.

Results. Current status.

Lessons Learned





Equinor FLX | Light house for the future on the NCS Spare parts on an Offshore platform

- Spare parts on the platform
 - The parts are needed immediately to maintain safety and production/operation. Will follow the platform to shore
- Spare parts in onshore storage
 - General spare parts that can be used on many platforms
 - Delisted from Heimdal
 - Platform specific spare parts owned by the platform/licence







Background

- Revised Operation and Maintenance strategy implemented in last phase of operation
 - Optimization of Offshore and Onshore spare part storage
- Cease of Production (CoP) on Heimdal August 2023
- Plant de-energizing and pipeline cleaning
- **Shut-down.** De-manning 10th of December 2023
- Evaluation and handling of remaining spare part storage after de-manning
 - Internal and external sales, scrapping/recycling



Revised Op & Maint strategy

CoP

De-manned Dec 2023



Closure Nov/ Dec 2025



Optimize off-/
onshore storage

Evaluation of remaining spare parts in stock

Internal and external sales.
Scrapping/recycling





Why?

- Spare Parts Inventory Represents Significant Value
- Inventory costs money, both offshore and onshore. Early optimization is crucial as it simplifies future tasks.
- There is potential for other licenses to take over parts, including those that may be difficult or impossible to source. This could potentially save us from future modification projects.
- Environmental benefits by avoiding scrapping parts, including reducing the CO2 footprint associated with producing new components.





Guidelines for selling and scrapping, in prioritized order

1. Internal sale:

• Operator prioritize to sell surplus material to other licenses that have the same material tagged to their installations in SAP.

2. External sale

- Operator surplus department sells externally according to ordinary processes regulated by government.
- This process handles both external sale for re-use, and sale for metal grinding (3D print).

3. Scrapping:

• In cases where none of the above is possible, parts are sent for scrapping/recycling

Asser Evaluation

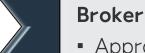
Asset/Supply Chain Mgt

 Evaluates spare parts and identifies parts for transfer between licenses

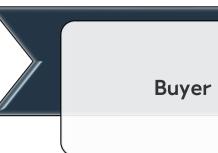
Sur • Ex us

Surplus

 External sales, for reuse and/or metal grinding (3D-print)



 Approach market/potential buyers





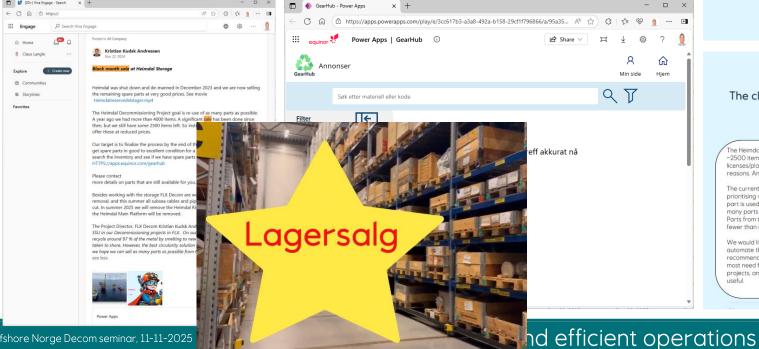
Measures to "boost" internal sales

- "Black Month sale" marketing on Viva Engage
 - Including (low-budget) film
- Uploading parts to Equinor Gear Hub (internal market place, similar to finn.no)
- Explore use of **Artificial Intelligence**

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- "Hackathon" competition for summer students (1 week)
- Analyze spare parts register, and recommend transfers to other licenses

Impressive results, the winner team created a fully functional app







for other decommissioning projects i the years to come, with existing spare

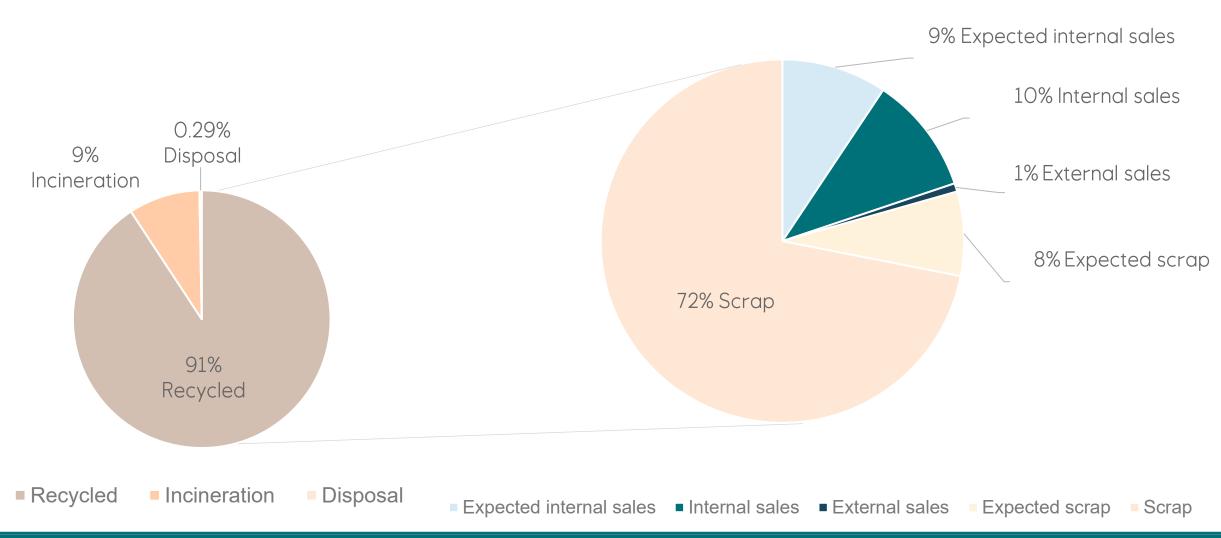
recommended parts to be reused by the installation that has the

most need for it. The software should be possible to re-use on future projects, and features such as the ability to learn from may be

m (using Excel).



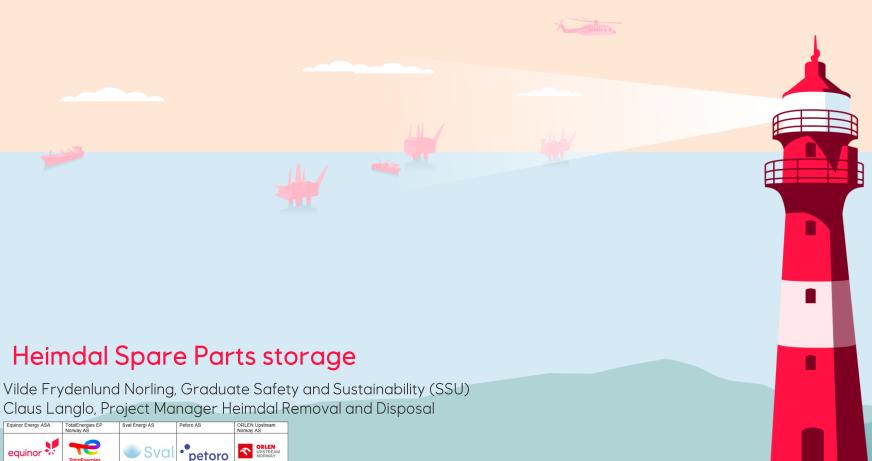
Equinor FLX | Light house for the future on the NCS Current Status Heimdal onshore spareparts storage





Lessons learned

- Getting Started Early (Definition Phase of the Project)
- Time-Consuming Process: Significant manual work. Opportunities for Al to assist.
- Roles and Responsibilities. Work Process and guidelines.
- Marketing
- Challenges in External Sales: Difficulties arise due to compatibility, documentation, and liability concerns.
- For Heimdal, we have sold more than ever before, but there is still room for improvement. We believe it is worthwhile to explore optimization in this area.
 - Sales Revenue/Reduced Expenses
 - Opportunities for Procurement/Price for Those Taking Over
 - Potential in use of Al
 - There will still be a need for human evaluations.
 - Environmental Aspect.
 - Potential in grinding metal parts for 3D print (additive manufacturing)





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